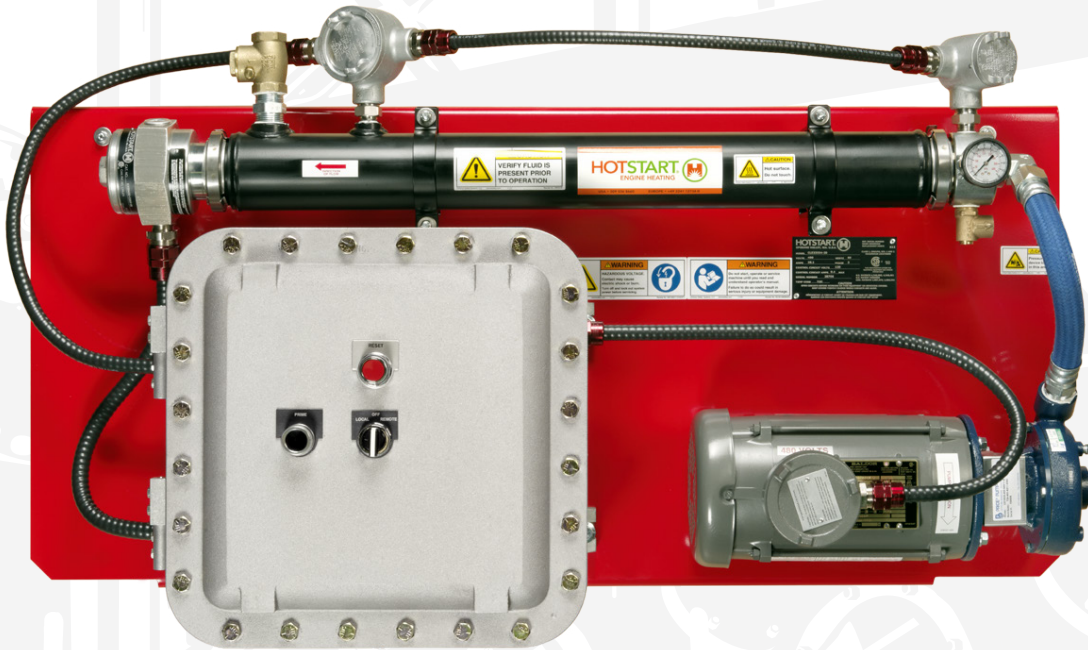


Explosion Proof Coolant Heating System

CLE



HOTSTART's CLE is a large capacity coolant heating system for use in North American hazardous locations and is designed to maintain optimal engine starting temperatures for gas compression or offshore equipment applications.



BENEFITS & FEATURES

ENGINE AVAILABILITY

To improve equipment startability and availability, the CLE maintains a consistent and uniform temperature by circulating heated coolant throughout the engine block – eliminating hot spots and preventing overheating at engine shutdown.

COMPLETE PACKAGED DESIGN

Designed as a user-friendly, pre-packaged system, the CLE includes all necessary components. The CLE's remote automatic function and customer interface connections enable it to be easily integrated into any control system.

REDUCED MAINTENANCE & EMISSIONS

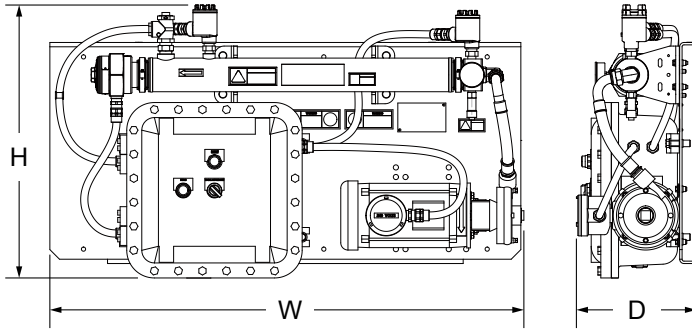
When compared to cold engine starts, maintaining optimal temperature during down time lowers NOx emissions at engine startup. Engine heating also eliminates the need for extended idling, reducing overall maintenance expenses.

PREVENTS CONDENSATION

In warmer, humid climates, temperature variation can cause condensation to collect in the cylinders, resulting in starting issues and frequent maintenance. By maintaining temperatures above the dew point, the CLE eliminates the risk of condensation forming inside the heads during cool down periods.

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Height (H)	Width (W)	Depth (D)	Weight
23"	43"	13.1"	306 lbs
584 mm	1092 mm	333 mm	139 kg

System	
Phase	single-phase (1 Ø) three-phase (3 Ø)
Voltage (60Hz)	208V 240V 480V 575V
Control Box Ingress	NEMA 4, 7, 9
Motor Ingress	XPFC
Min./Max. Ambient Temp.	-4°F / 104°F (-20°C / 40°C)
Temp. Class (1 Ø)	T2C
Temp. Class (3 Ø)	T3C
Altitude Rating (Motor)	3,300 ft (1,000 m)
Certification	Class 1, Div. 1, Group D CSA

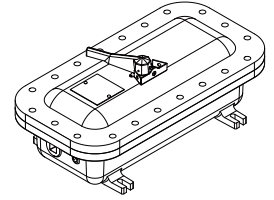
Coolant	
Fluid	Coolant mix (50% water / 50% glycol)
Heat Power	6kW 9kW 12kW 18kW
	24kW 30kW 36kW
Temp. Control	32–212°F (0–100°C), adjustable
Control Set Point	122°F (50°C), factory set
Temp. High-limit	195°F (90°C)
Pump Power	1.5 hp (0.75 kW) 2 hp (1.1 kW)
Flow	40–62 gpm (151.4–234.7 L/min)
Inlet/Outlet	1.25" NPT / 1" NPT
Pressure Relief	100 psi (690 kPa)

Options shown represent typical tested or certified configurations. Additional options or configurations may be available. For assistance with your heating system application, contact HOTSTART at 281.600.3700 or oil.gas@hotstart.com.

Optional Lockout/Tagout Breaker Box for Hazardous Locations

Breaker Box

Optional breaker box provides a lockout/tagout disconnection point and overcurrent protection for Class I, Div 1 and 2, Group D classified heating systems.



Height	Length	Width	Weight
7.78"	20.5"	10.5"	45 lbs
230 mm	152 mm	161 mm	20.4 kg

MODEL INFORMATION

Proper heating system specification is dependent on multiple factors, including heated area dimensions, fluid volumes, ambient conditions, and other considerations. Additional heating system options not listed, including heat power, may be available. For assistance in selecting the heating system for your application, contact the HOTSTART Oil & Gas office at 281.600.3700 or oil.gas@hotstart.com.